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**(54) POLYBUTYLENE TEREPHTHALATE-BASED RESIN ORIENTED FILM, MULTI-LAYERED ORIENTED FILM AND BAG-LIKE PACKAGING MATERIAL WITH THE SAME**

(57)Abstract:

PROBLEM TO BE SOLVED: To provide an oriented film excellent in appearance, inside visibility, designability or the like, including less fish-eyes with forming stability obtained by using a polybutylene terephthalate-based resin made by continuous polymerization method, and to provide a multi-layered oriented film and a bag-like packaging material with the same. SOLUTION: This oriented film is obtained by using a polybutylene terephthalate-based resin made by continuous polymerization method and contains  $\leq 20$  pieces/100 cm<sup>2</sup> fish-eyes of  $\geq 20$   $\mu$ m size in a film of the resin with 50  $\mu$ m thickness. The multi-layered oriented film is made by laminating the oriented film with other resin layer. The bag-like packaging material is made by heat-sealing the bottom and/or more than two sides of these oriented films.